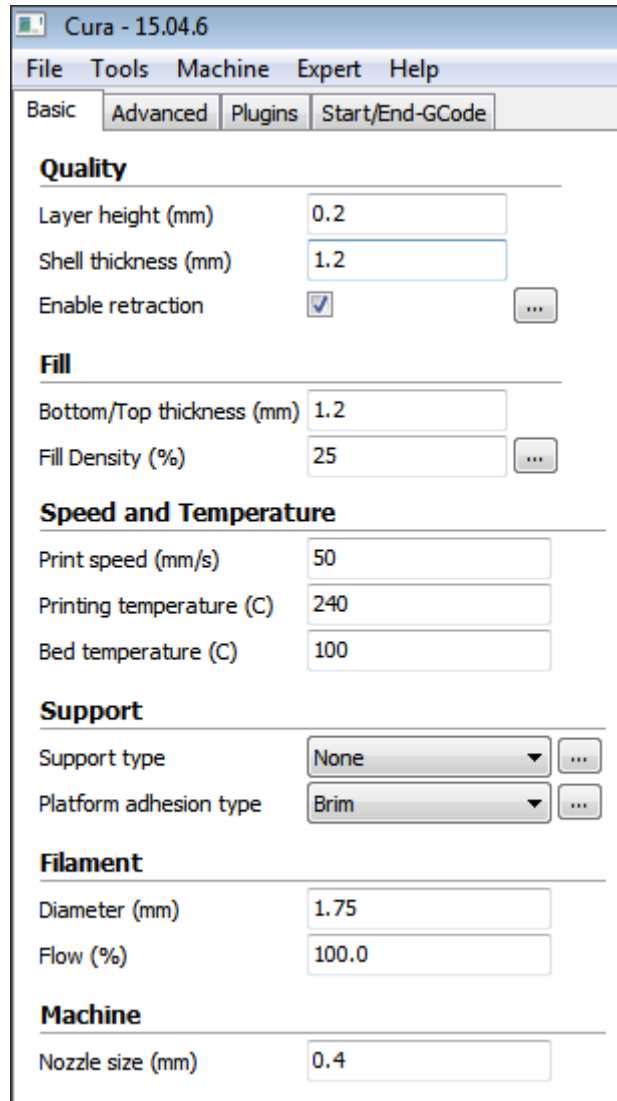


4Max Pro - Ajustes en Cura para filamento ABS

- Se recomienda imprimir con la tapa superior puesta, para conseguir mayor temperatura en el interior de la impresora.

Básico

- Basic



Cura - 15.04.6

File Tools Machine Expert Help

Basic Advanced Plugins Start/End-GCode

Quality

Layer height (mm) 0.2

Shell thickness (mm) 1.2

Enable retraction ...

Fill

Bottom/Top thickness (mm) 1.2

Fill Density (%) 25 ...

Speed and Temperature

Print speed (mm/s) 50

Printing temperature (C) 240

Bed temperature (C) 100

Support

Support type None ...

Platform adhesion type Brim ...

Filament

Diameter (mm) 1.75

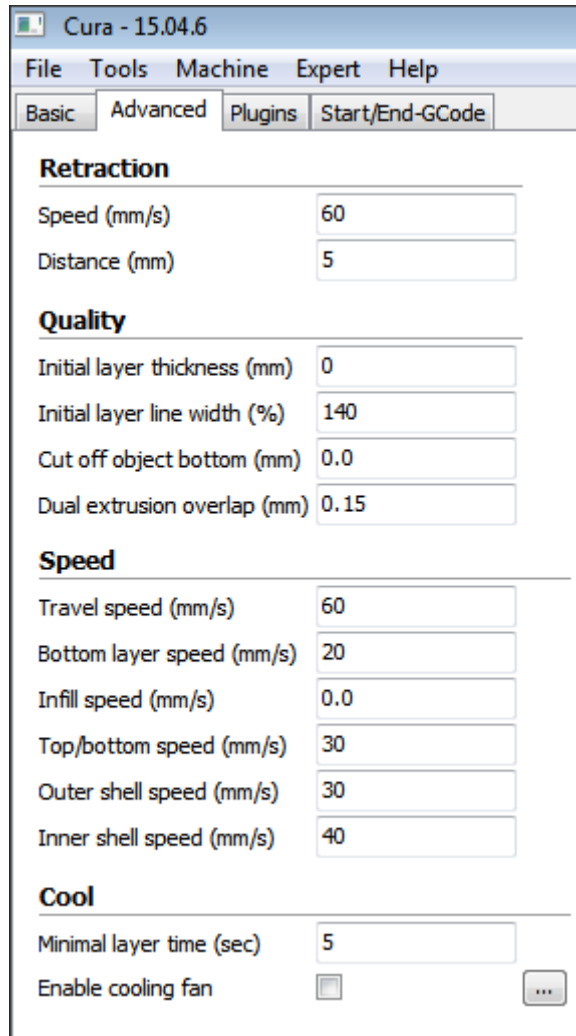
Flow (%) 100.0

Machine

Nozzle size (mm) 0.4

Avanzado

- Advanced



Experto

- Expert → Open expert settings

Expert config

| | | | |
|--|--------------------------------------|-----------------------------------|-------------------------------------|
| Retraction | | Support | |
| Minimum travel (mm) | <input type="text" value="1.5"/> | Structure type | <input type="text" value="Lines"/> |
| Enable combing | <input type="text" value="No Skin"/> | Overhang angle for support (deg) | <input type="text" value="60"/> |
| Minimal extrusion before retracting (mm) | <input type="text" value="0.02"/> | Fill amount (%) | <input type="text" value="15"/> |
| Z hop when retracting (mm) | <input type="text" value="0.15"/> | Distance X/Y (mm) | <input type="text" value="0.7"/> |
| | | Distance Z (mm) | <input type="text" value="0.15"/> |
| Skirt | | Black Magic | |
| Line count | <input type="text" value="1"/> | Spiralize the outer contour | <input type="checkbox"/> |
| Start distance (mm) | <input type="text" value="3.0"/> | Only follow mesh surface | <input type="checkbox"/> |
| Minimal length (mm) | <input type="text" value="150.0"/> | | |
| Cool | | Brim | |
| Fan full on at height (mm) | <input type="text" value="0.5"/> | Brim line amount | <input type="text" value="20"/> |
| Fan speed min (%) | <input type="text" value="100"/> | | |
| Fan speed max (%) | <input type="text" value="100"/> | Raft | |
| Minimum speed (mm/s) | <input type="text" value="10"/> | Extra margin (mm) | <input type="text" value="5.0"/> |
| Cool head lift | <input type="checkbox"/> | Line spacing (mm) | <input type="text" value="3.0"/> |
| Infill | | Base thickness (mm) | <input type="text" value="0.3"/> |
| Solid infill top | <input checked="" type="checkbox"/> | Base line width (mm) | <input type="text" value="1.0"/> |
| Solid infill bottom | <input checked="" type="checkbox"/> | Interface thickness (mm) | <input type="text" value="0.27"/> |
| Infill overlap (%) | <input type="text" value="1"/> | Interface line width (mm) | <input type="text" value="0.4"/> |
| Infill prints after perimeters | <input checked="" type="checkbox"/> | Airgap | <input type="text" value="0.0"/> |
| | | First Layer Airgap | <input type="text" value="0.22"/> |
| | | Surface layers | <input type="text" value="2"/> |
| | | Surface layer thickness (mm) | <input type="text" value="0.27"/> |
| | | Surface layer line width (mm) | <input type="text" value="0.4"/> |
| | | Fix horrible | |
| | | Combine everything (Type-A) | <input checked="" type="checkbox"/> |
| | | Combine everything (Type-B) | <input type="checkbox"/> |
| | | Keep open faces | <input type="checkbox"/> |
| | | Extensive stitching | <input type="checkbox"/> |
| | | <input type="button" value="Ok"/> | |

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Last update: **2021/12/25 03:01**

