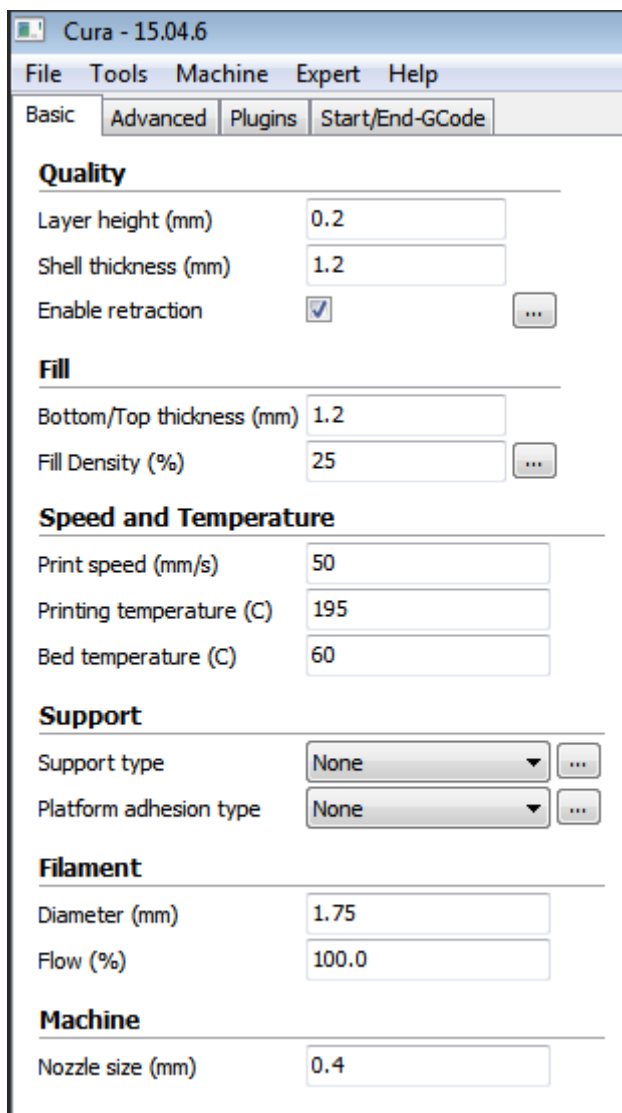


# 4Max Pro - Ajustes en Cura para filamento flexible

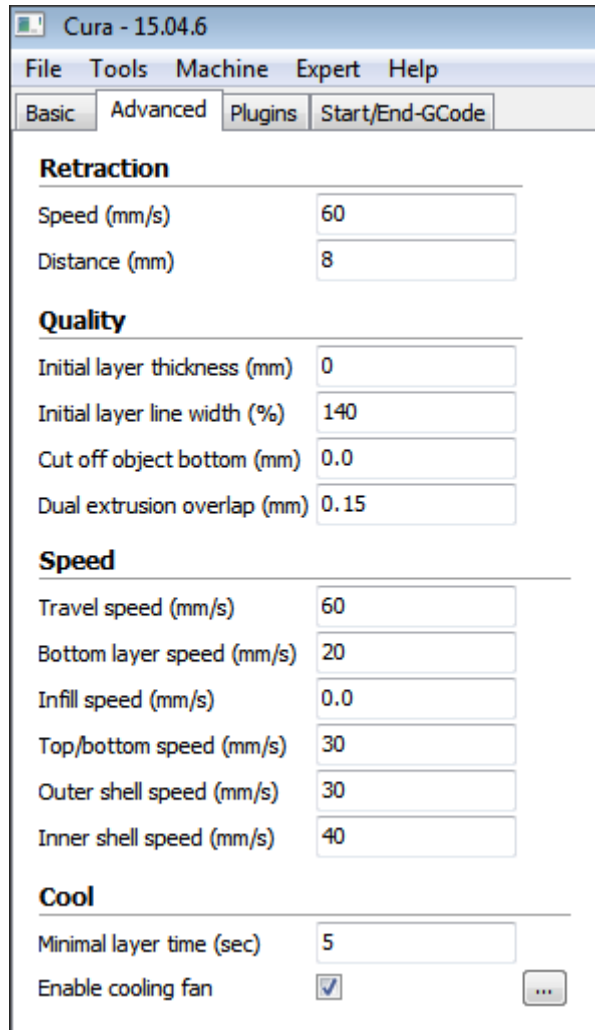
## Básico

- Basic



## Avanzado

- Advanced



## Experto

- Expert → Open expert settings

### Expert config

<b>Retraction</b>		<b>Support</b>	
Minimum travel (mm)	<input type="text" value="1.5"/>	Structure type	<input type="text" value="Lines"/>
Enable combing	<input type="text" value="No Skin"/>	Overhang angle for support (deg)	<input type="text" value="60"/>
Minimal extrusion before retracting (mm)	<input type="text" value="0.02"/>	Fill amount (%)	<input type="text" value="15"/>
Z hop when retracting (mm)	<input type="text" value="0.15"/>	Distance X/Y (mm)	<input type="text" value="0.7"/>
		Distance Z (mm)	<input type="text" value="0.15"/>
<b>Skirt</b>		<b>Black Magic</b>	
Line count	<input type="text" value="1"/>	Spiralize the outer contour	<input type="checkbox"/>
Start distance (mm)	<input type="text" value="3.0"/>	Only follow mesh surface	<input type="checkbox"/>
Minimal length (mm)	<input type="text" value="150.0"/>		
<b>Cool</b>		<b>Brim</b>	
Fan full on at height (mm)	<input type="text" value="0.5"/>	Brim line amount	<input type="text" value="20"/>
Fan speed min (%)	<input type="text" value="100"/>		
Fan speed max (%)	<input type="text" value="100"/>	<b>Raft</b>	
Minimum speed (mm/s)	<input type="text" value="10"/>	Extra margin (mm)	<input type="text" value="5.0"/>
Cool head lift	<input type="checkbox"/>	Line spacing (mm)	<input type="text" value="3.0"/>
<b>Infill</b>		Base thickness (mm)	<input type="text" value="0.3"/>
Solid infill top	<input checked="" type="checkbox"/>	Base line width (mm)	<input type="text" value="1.0"/>
Solid infill bottom	<input checked="" type="checkbox"/>	Interface thickness (mm)	<input type="text" value="0.27"/>
Infill overlap (%)	<input type="text" value="1"/>	Interface line width (mm)	<input type="text" value="0.4"/>
Infill prints after perimeters	<input checked="" type="checkbox"/>	Airgap	<input type="text" value="0.0"/>
		First Layer Airgap	<input type="text" value="0.22"/>
		Surface layers	<input type="text" value="2"/>
		Surface layer thickness (mm)	<input type="text" value="0.27"/>
		Surface layer line width (mm)	<input type="text" value="0.4"/>
		<b>Fix horrible</b>	
		Combine everything (Type-A)	<input checked="" type="checkbox"/>
		Combine everything (Type-B)	<input type="checkbox"/>
		Keep open faces	<input type="checkbox"/>
		Extensive stitching	<input type="checkbox"/>
		<input type="button" value="Ok"/>	

From: <https://www.euloxio.myds.me/dokuwiki/> - **Euloxio wiki**

Permanent link: [https://www.euloxio.myds.me/dokuwiki/doku.php/doc:tec:print3d:cura:4max\\_tpu:inicio](https://www.euloxio.myds.me/dokuwiki/doku.php/doc:tec:print3d:cura:4max_tpu:inicio)

Last update: 2021/12/25 03:01

